



SCOPE OF ACCREDITATION TO ISO/IEC 17025:2017

BARTA'S PRECISION GRANITE SURFACE PLATE CO.
3357 Ormond Road
Cleveland, OH 44118
Robert S. Barta Phone: 216 371 4077

CALIBRATION

Valid To: April 30, 2025

Certificate Number: 2525.01

In recognition of the successful completion of the A2LA evaluation process, accreditation is granted to this laboratory to perform the following calibrations^{1, 5}:

I. Dimensional

Parameter/Equipment	Range	CMC ^{2, 4} (±)	Comments
Surface Plates ³ – Flatness	Up to 36 in Diagonal (36 to 54) in Diagonal	44 µin 54 µin	Planekator
	Up to 40 ft (Long Side)	$(3.6\sqrt{L})$ µin	Electronic levels
	Up to 20 ft (Long Side)	$(19\sqrt{L})$ µin	Autocollimator
Repeat Reading	± 0.001 in	28 µin	Repeat-o-meter
Perpendicularity ³ – Granite & Steel Angles	90°	$(7\sqrt{(L_1+L_2)} + 1.4L_2)$ µin	Autocollimator, optical square

¹ This laboratory offers field commercial calibration service only.

² Calibration and Measurement Capability Uncertainty (CMC) is the smallest uncertainty of measurement that a laboratory can achieve within its scope of accreditation when performing more or less routine calibrations of nearly ideal measurement standards or nearly ideal measuring equipment. CMCs represent expanded uncertainties expressed at approximately the 95 % level of confidence, usually using a coverage factor of $k = 2$. The actual measurement uncertainty of a specific calibration performed by the laboratory may be greater than the CMC due to the behavior of the customer's device and to influences from the circumstances of the specific calibration.

³ Field calibration service is available for this calibration. Please note the actual measurement uncertainties achievable on a customer's site can normally be expected to be larger than the CMC found on the A2LA Scope. Allowance must be made for aspects such as the environment at the place of calibration and for other possible adverse effects such as those caused by transportation of the calibration equipment. The usual allowance for the actual uncertainty introduced by the item being calibrated, (e.g., resolution) must also be considered and this, on its own, could result in the actual measurement uncertainty achievable on a customer's site being larger than the CMC.

⁴ In the statement of CMC, L is the numerical value of the nominal diagonal length in inches, L_1 is the nominal length of the long side of the square in inches, and L_2 is the nominal length of the short side of the square in inches.

⁵ This scope meets A2LA's *P112 Flexible Scope Policy*.



Accredited Laboratory

A2LA has accredited

BARTA'S PRECISION GRANITE SURFACE PLATE CO.

Cleveland, OH

for technical competence in the field of

Calibration

This laboratory is accredited in accordance with the recognized International Standard ISO/IEC 17025:2017 *General requirements for the competence of testing and calibration laboratories*. This laboratory also meets the requirements of R205 – Specific Requirements: Calibration Laboratory Accreditation Program. This accreditation demonstrates technical competence for a defined scope and the operation of a laboratory quality management system (refer to joint ISO-ILAC-IAF Communiqué dated April 2017).



Presented this 13th day of January 2023.

A blue ink signature of Mr. Trace McInturff, written over a horizontal line.

Mr. Trace McInturff, Vice President, Accreditation Services
For the Accreditation Council
Certificate Number 2525.01
Valid to April 30, 2025

For the calibrations to which this accreditation applies, please refer to the laboratory's Calibration Scope of Accreditation.